

PLC-BASED AUTOMATIC MAILING MACHINE

Prepared by: Shim Evelyn Poh Tzer

ABSTRACT

The objective of this report is to provide an introduction of concept while using a Programmable Logic Controller (PLC) as a controlling device for the operation of automatic mailing machine.

It covers the construction of programming, the important concept of external circuit connection until the finishing of the project. Besides, it also explains in detail the how ladder diagram programming is constructed and gives reason to further support the concept and idea used.

Lastly, I hope that you will gain great benefits while reading and understand the concept well from this final project report.