## DEVELOPING AN EFFECTIVE PLANT LAYOUT

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## ABSTRACT

This report is basically the research work done based on the existing layout of Impact Color Sdn. Bhd., which is located in SS13. Five alternative layout plans are generated and one is chosen as the optimum layout for this proposal. All the layout plans are presented by using AutoCAD release 13.

This proposed layout is considered optimal where it is planned according to activity interrelationships, adequate inventory space where spacing between facilities is available. These are all the characteristics of a good layout.