

STATISTICAL PROCESS CONTROL ANALYSIS FOR SHEET BOARD AT SIME RENGO PACKAGING INDUSTRY

Prepared by: Amy Lee Mei Lin

ABSTRACT

The title of my project is Statistical Process Control Analysis for Sheet Boards in the corrugators' process line in Sime Rengo Packaging Sdn. Bhd. The main objective is to find the reason for the difference in output quantity in corrugators section and packaging section.

During my investigation, I found that the major problems occur is because of lack of control on the contractor and also lack of manpower to do paper work for reject boards. Due to these reasons, the contractor has the intention to cheat company in order to earn extra.