

# **ESTABLISH A STANDARD TIME OF A SPECIFIED OPERATION PROCESS IN A MANUFACTURING COMPANY USING WORK SAMPLING METHOD**

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## **ABSTRACT**

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In this final report, first of all I will introduce to the company which I use for this project, and then I will introduce the main topic of my project that is work sampling. Next, I will describe how I accomplish each step in doing this project.

Finally, I will test on the result that I got, to show how accurate it is. Besides all this, I did also illustrate each observation sheet the graph and all the calculation for better understanding.